

September 18, 2024

The Secretary Listing Department, BSE Limited, 1 st Floor, Phiroze Jeejeebhoy Towers Dalal Street, Mumbai 400001 Scrip Code: 540975	The Manager, Listing Department, The National Stock Exchange of India Ltd Exchange Plaza, C-1, Block G Bandra Kurla Complex Bandra (East), Mumbai 400051 Scrip Symbol: ASTERDM
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Dear Sir/ Madam,

Sub: Clarification /Confirmation on news item appearing in “Media/Publication”

**Ref: NSE Letter Reference No.: NSE/CM/Surveillance/14753 dated September 18, 2024
BSE Letter Reference No.: L/SURV/ONL/RV/AA/ (2024-2025)/ 56 dated September 18, 2024**

With reference to the abovementioned letters and the news item which appeared on the website of www.moneycontrol.com dated September 18, 2024 captioned “Blackstone’s Care Hospitals in advanced talks for merger with Aster DM Healthcare”, we wish to clarify as follows:

Query (a): *Whether such negotiations/events were taking place? If so, you are advised to provide the said information along with the sequence of events in chronological order from the start of the negotiations/events till date.*

Response:

The Company evaluates various strategic opportunities in the ordinary course, for growth and expansion of its business. At this stage, there is no material event/ information that requires disclosure under Regulation 30 of the Securities and Exchange Board of India (Listing Obligations and Disclosure Requirements) Regulations, 2015 (“**SEBI LODR Regulations**”). The Company will make appropriate disclosures in compliance with applicable laws, as and when required.

Query (b): *Whether you/company are aware of any information that has not been announced to the Exchanges which could explain the movement in the trading, if any? Further, you are advised to provide the said information and the reasons for not disclosing the same to the Exchanges earlier as required under regulation 30 of the SEBI (LODR) Regulations, 2015.*

Response:

As mentioned in our previous response, there is no material event/ information that requires disclosure under Regulation 30 of the SEBI LODR Regulations at this stage. The Company will make appropriate disclosures in compliance with applicable laws, as and when required.

Query (c): *The material impact of this article on the Company.*

Based on today's closing price of the share, we have not observed any material impact post publication of the news article.

Kindly take note of the above responses for your information and records.

Thanking you

For **Aster DM Healthcare Limited**

Hemish Purushottam
Company Secretary and Compliance Officer